



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Clopay Corporation**  
**8585 Duke Boulevard**  
**Mason, OH 45040**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: 2” Steel Pan W6 DP38 Sectional Garage Door up to 16’-2” Wide w/ Optional Impact Resistant Lites**

**APPROVAL DOCUMENT:** Drawing No. **104753**, titled “2” Steel Pan Doors”, sheets 1 through 3 of 3, dated 11/20/2012, with revision **05** dated 11/14/2023, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E., bearing the Miami-Dade County Product Control revision stamp with the Notice of Acceptance number and the expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** A permanent label with the manufacturer’s name or logo, manufacturing address, model number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading ‘Miami-Dade County Product Control Approved’ is to be located on the door’s side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises and renews** NOA #22-1220.01 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Helmy A. Makar, P.E., M.S.**



*Helmy A. Makar*  
01/04/2024

NOA-No. 23-1122.04  
Expiration Date: 02/14/2029  
Approval Date: 01/04/2024

**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's**

**A. DRAWINGS "Submitted under NOA # 15-0225.09"**

1. Drawing No. **104753**, titled "2" Steel Pan Doors", sheets 1 through 3 of 3, dated 11/20/2012, with revision **01** dated 2/2015, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

**B. TESTS "Submitted under NOA # 12-1204.11"**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
4) Forced Entry Test, per FBC, TAS 202-94  
5) Tensile Test per ASTM E8

along with marked-up drawings and installation diagram of 18'2"x 8', 27ga steel garage door Model 4300W8 with windows, prepared by American Test Lab, Inc., Test Report No. **ATLNC 1015.01-12**, dated 11/13/2012, signed and sealed by David W. Johnson, P.E.

2. Test report on Salt Spray per ASTM B117 of painted G40 galvanized coated panels, prepared by Stork Materials Technology, Test Report No. **30160-04-63365**, dated 01/26/2005, signed by John D. Lee, P.E.

**C. CALCULATIONS "Submitted under NOA # 12-1204.11"**

1. Jamb anchor calculations prepared by Clopay Building Products Company, dated 11/19/2012, signed and sealed by Scott Hamilton, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **13-0717.01** issued to SABIC Innovative Plastics for their Lexan Polycarbonate Sheet Products, approved on 11/28/2013, expiring on 07/17/2018.

**F. STATEMENTS "Submitted under NOA # 15-0225.09"**

1. Statement letter of code conformance with the 2010 and the 5<sup>th</sup> edition (2014) FBC issued by Clopay Building Products Company, dated 02/18/2015, signed and sealed by Scott Hamilton, P.E.
2. Statement letters of code conformance to 2010 FBC and no financial interest, issued by Clopay Building Products Company, dated 11/21/2012, signed and sealed by Scott Hamilton, P.E. "Submitted under NOA # 12-1204.11"

  
Hemy A. Makar, P.E., M.S.  
Product Control Section Supervisor  
NOA-No. 23-1122.04  
Expiration Date: 02/14/2029  
Approval Date: 01/04/2024

**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**2. EVIDENCE SUBMITTED UNDER PREVIOUS NOA-No. 17-1016.13**

**A. DRAWINGS**

1. Drawing No. **104753**, titled "2" Steel Pan Doors", sheets 1 through 3 of 3, dated 11/20/2012, with revision **02** dated 7/2017, prepared by Clopay Building Products Company, signed and sealed by Scott Hamilton, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **15-0915.08** issued to SABIC Innovative Plastics, US LLC for their Lexan Polycarbonate Sheet Products, approved on 12/10/2015, expiring on 07/17/2018.

**F. STATEMENTS**

1. Statement letter of code conformance to **6<sup>th</sup> Edition (2017) FBC**, issued by Clopay Building Products Company, dated 10/06/17, signed and sealed by Scott Hamilton, P.E.
2. Statement letter of no financial interest, issued by Clopay Building Products Company, dated 10/06/2017, signed and sealed by Scott Hamilton, P.E.

**3. EVIDENCE SUBMITTED UNDER NOA # 22-1220.91**

**A. DRAWINGS**

1. Drawing No. **104753**, titled "2" Steel Pan Doors", sheets 1 through 3 of 3, dated 11/20/2012, with revision **03** dated 08/26/2020, prepared by Clopay Corporation, signed and sealed by Scott Hamilton, P.E.

**B. TESTS**

1. None.

**C. CALCULATIONS**

1. None.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.



**Hemy A. Makar, P.E., M.S.**  
Product Control Section Supervisor  
NOA-No. 23-1122.04  
Expiration Date: 02/14/2029  
Approval Date: 01/04/2024

**Clopay Corporation**

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**F. STATEMENTS**

1. Statement letters of code conformance to **6<sup>th</sup> Edition (2017) and 7<sup>th</sup> Edition (2020) FBC**, issued by Clopay Corporation, dated 09/15/2020, signed and sealed by Scott Hamilton, P.E.
2. Certificate of amendment changing the company name from Clopay Building Products Company, Inc. to Clopay Corporation, issued by the State of Delaware, dated 08/27/2019.  
Draft of the verification test report issued by Keith Owen from American Test Lab, Inc. of North Carolina.

**4. NEW EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. *Drawing No. 104753, titled "2" Steel Pan Doors", sheets 1 through 3 of 3, dated 11/20/2012, with revision 05 dated 11/14/2023, prepared by Clopay Corporation, signed and sealed by Mark Westerfield, P.E.*

**B. TESTS**

1. *Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
4) Forced Entry Test, per FBC, TAS 202-94  
5) Tensile Test per ASTM E8  
along with marked-up drawings and installation diagram of 18'2"x 8', 27ga steel garage door Model 4300W8 with windows, prepared by American Test Lab, Inc., Test Report No. ATLNC 1212.01-22, dated 01/09/2023, signed and sealed by David W. Johnson, P.E.*

**C. CALCULATIONS**

1. *Jamb anchor calculations prepared by Clopay Corporation, dated 11/14/2023, signed And sealed by Mark Westerfield, P.E.*

**D. QUALITY ASSURANCE**

1. *Miami-Dade Department of Regulatory and Economic Resources (RER)*

**E. MATERIAL CERTIFICATIONS**

1. *None.*

**F. STATEMENTS**

1. Statement letters of code conformance to the **8<sup>th</sup> Edition (2023) FBC**, issued by Clopay Corporation, dated 11/14/2023, signed and sealed by *Mark Westerfield, P.E.*

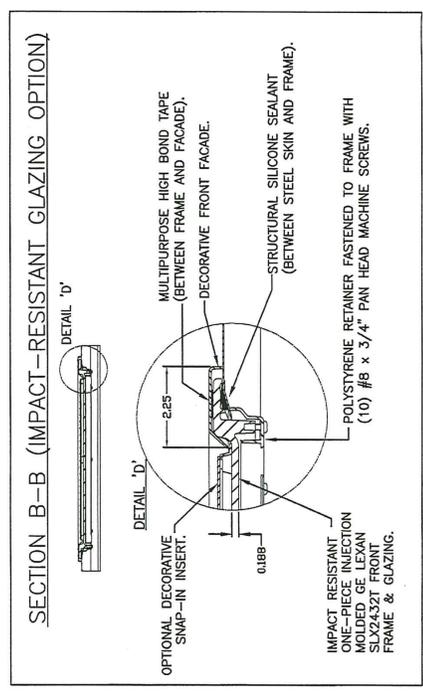
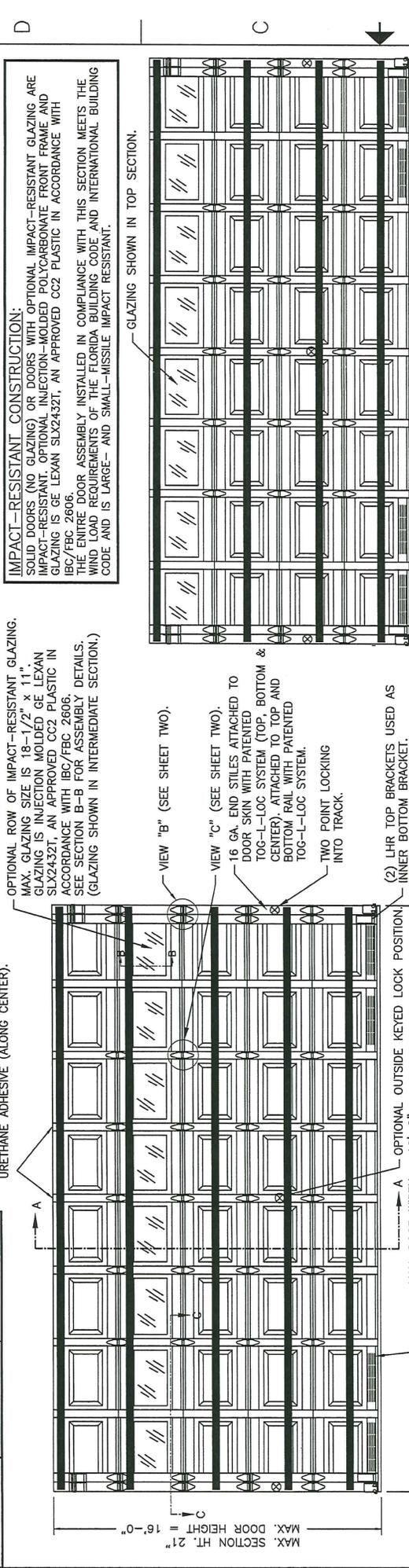
  
\_\_\_\_\_  
Hemy A. Makar, P.E., M.S.  
Product Control Section Supervisor  
NOA-No. 23-1122.04  
Expiration Date: 02/14/2029  
Approval Date: 01/04/2024

MODELS	24 GA SHORT	24 GA FLUSH
CLOPAY	84A, 94	98
HOLMES	48, 48B	--
IDEAL	4RST	4F

SHEET:  
1 OF 3

REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION
04	-	9/7/23	-	JDW	UPDATED CODE COMPLIANCE STATEMENT TO ADD 8TH EDITION FBC.
05	-	11/14/23	-	MWW	REVISED JAMB ATTACHMENT CALCULATIONS WITH RENEVAL

PART NO.:	N/A
WINDLOAD RATING	W6 DP38
DATE:	11/19/12
SCALE:	NIS
SHEET	1 OF 3
SIZE	B
VER:	MD



DOOR HEIGHT	# OF SECTIONS
UP TO 7'0"	4
7'3" TO 8'9"	5
9'0" TO 10'6"	6
10'9" TO 12'3"	7
12'6" TO 14'0"	8
14'3" TO 15'9"	9
16'0"	10
MAX SECTION HEIGHT, 21'	

THIS PRODUCT CONFORMS TO THE REQUIREMENTS OF THE 7TH AND 8TH EDITION OF THE FLORIDA BUILDING CODE

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.

Unless Stated Otherwise TOLERANCES ARE

.0 = ±.031  
.00 = ±.015  
.000 = ±.005  
.0000 = ±.001

Degrees = ± 1/2"

Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

PRODUCT REVISED as complying with the Florida Building Code

Acceptance No. 23-1122.04

Expiration Date 02/14/2029

By *Heidi A. Miller*

Florida Dept. Product Control

MARK WESTERFIELD

DESIGN ENGINEER

MARK WESTERFIELD, P.E.

FLORIDA LICENSE No. 48495

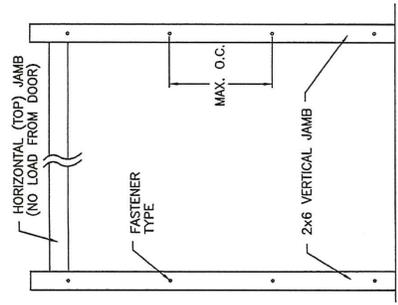
MODELS	24 GA SHORT	24 GA FLUSH
CLOPAY	84A, 94	98
HOLMES	48, 48B	--
IDEAL	4RST	4F

SHEET:  
2 OF 3

REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION
04				SH	SEE REVISION HISTORY ON SHEET 1.

**JAMB TO SUPPORTING STRUCTURE ATTACHMENT**

- NOTES: THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
- EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +304 LB & -336 LB. PER LINEAR FOOT OF JAMB.
  - ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
  - A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.



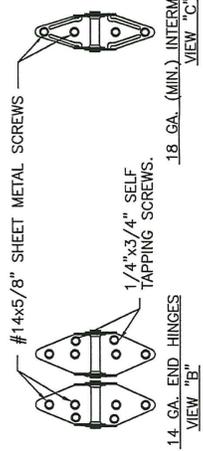
**WOOD FRAME BUILDINGS**  
STUD WALLS OF DOOR OPENING SHALL BE FRAMED SOLID BY NOT LESS THAN (3) 2x6 PRESSURE TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTREME FIBER STRESS IN BENDING (Fb) FOR DOORS UP TO 8'0" HIGH OR (4) 2x6 PRESSURE TREATED SYP (GRADE #2 OR BETTER) WOOD STUDS OF A STRESS GRADE NOT LESS THAN 1200 PSI NOMINAL EXTREME FIBER STRESS IN BENDING (Fb) FOR DOORS UP TO 16'0" HIGH. STUD WALLS TO BE CONTINUOUS FROM FOOTING TO TIE BEAMS.

**BLOCK WALL OR CONCRETE**  
2x6 SYP (GRADE #2 OR BETTER) WOOD JAMB SHALL BE ANCHORED TO GROUT REINFORCED BLOCK WALL OR CONCRETE COLUMN. BLOCK WALL CELLS SHALL BE FILLED WITH CONCRETE AND REINFORCED WITH REINFORCING BARS EXTENDING INTO THE FOOTING AND INTO TIE BEAMS. ALL BARS SHALL BE CONTINUOUS FROM THE TIE BEAMS TO FOOTING PER BLOCK WALL OR CONCRETE COLUMN. BLOCK WALLS AND CONCRETE COLUMNS TO BE DESIGNED BY THE BUILDING ENGINEER OR ARCHITECT OF RECORD AND IN ACCORDANCE WITH THE FLORIDA BUILDING CODE.

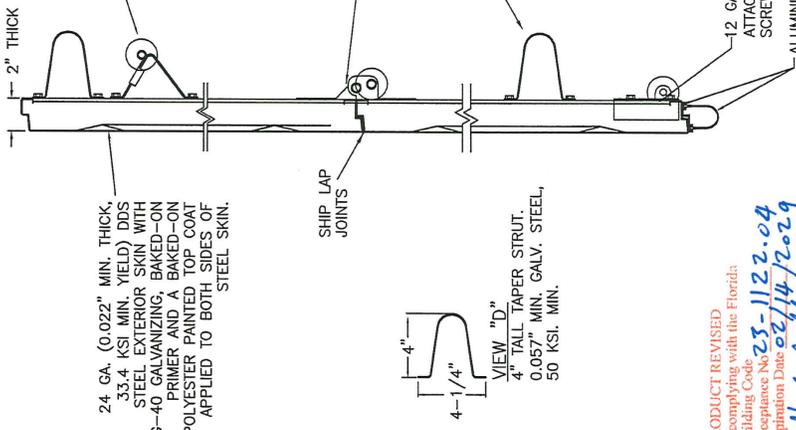
**2x6 JAMB TO SUPPORTING STRUCTURE ATTACHMENT**  
(NOT TO BE USED FOR ATTACHMENT OF TRACK ANGLE TO 2x6 VERTICAL JAMBS OR SUPPORTING STRUCTURE)

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
BLOCK WALL	1/4" x 1-1/2" MIN. EMBED CARBON STEEL CONCRETE ANCHOR	16-1/2"	1 - O.D.
GROUT-FILLED CMU	1/4" x 1-3/4" MIN. EMBED CARBON STEEL CONCRETE ANCHOR	16-1/2"	1 - O.D.
2000 PSI MIN. CONCRETE	1/4" x 1-3/4" MIN. EMBED CARBON STEEL CONCRETE ANCHOR	17-1/4"	INCLUDED
5000 PSI MIN. CONCRETE	3/8" x 3" NOMINAL EMBED HIT MIX BOLT 1/22 CONCRETE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.85 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	20-1/2"	1 - O.D.

\* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT TOP OF JAMB.  
CLAMP DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.  
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.



DESIGN ENGINEER:  
MARK WESTERFIELD, P.E.  
FLORIDA LICENSE NO. 48495



**SECTION A-A (SIDE VIEW)**

PRODUCT REVISED as complying with the Florida Building Code: Acceptance No. 23-1122.04 Expiration Date 02/14/2029  
By: *Mark Westerfield*  
Miami Design Product Control

DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.  
Unless Stated otherwise TOLERANCES are:  
.0 = ±.031  
.00 = ±.015  
.000 = ±.005  
Degrees = ±1/2  
Unless Stated otherwise DIMENSIONS ARE IN INCHES.

**Clopay CORPORATION**  
8585 Duke Boulevard  
Mason, OH 45040 USA  
Tel. No. 513-770-4800  
Fax No. 513-770-4853

PART NO.: N/A  
WINDLOAD RATING: **W6 DP38**

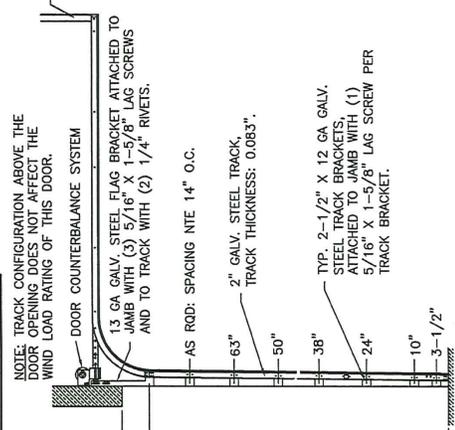
DESCRIPTION: 2" STEEL PAN DOORS (SEE TABLE FOR MODELS)  
DRAWN BY: SH  
CHECKED BY: SH  
DATE: 11/19/12  
SCALE: NIS  
DATE: 11/20/12  
SHEET 2 OF 3  
DWG. B  
VER: MD

MIDELS	24 GA FLUSH	24 GA SHORT	24 GA FLUSH
CLIPPAY	84A, 94	48, 48B	48, 48B
HOLMES	---	---	---
IDEAL	4RST	4RST	4RST

REV. NO.	ZONE	DATE	ECN NO.	APPVD:	SH	DESCRIPTION
04	---	---	---	---	---	SEE REVISION HISTORY ON SHEET 1.

REVISIONS

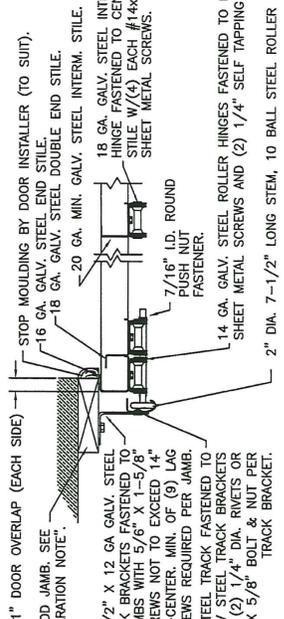
2" TRACK CONFIGURATION DOORS UP TO 800 LBS.



HORIZONTAL TRACK SUPPORT BY DOOR INSTALLER (TO SUIT).

DOOR HEIGHT	"
6-6"	70
7-0"	76
7-6"	82
8-0"	88
8-6"	94
9-0"	100
9-6"	106
10-0"	112
10-6"	118
11-0"	124
11-6"	130
12-0"	136
12-6"	142
13-0"	148
13-6"	154
14-0"	160
14-6"	166
15-0"	172
15-6"	178
16-0"	184

JAMB CONFIGURATION DOORS UP TO 800 LBS.

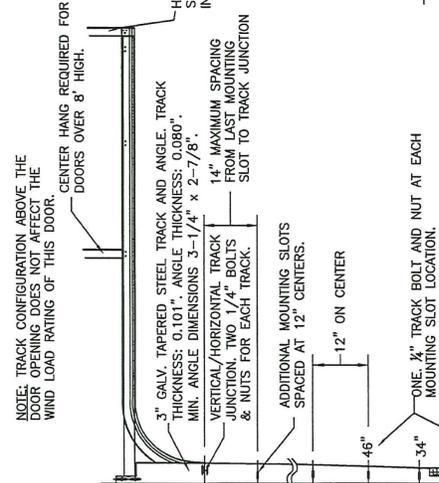


SECTION C-C

PREPARATION OF JAMBS BY OTHERS.

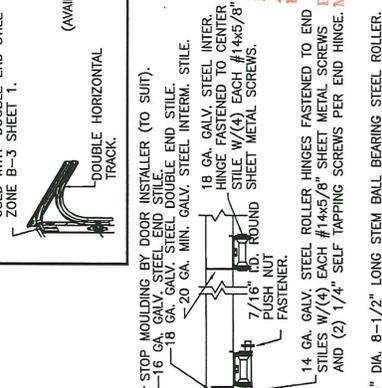


3" TRACK CONFIGURATION DOORS 800 LBS. AND OVER.



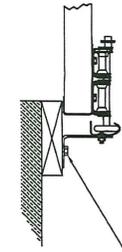
JAMB CONFIGURATION DOORS 800 LBS. AND OVER.

SECTION C-C



SECTION C-C

PREPARATION OF JAMBS BY OTHERS.



DESIGN LOADS: ±38.0 P.S.F. & -42.0 P.S.F.

TOLERANCES are  
 .0 = ±.031  
 .00 = ±.015  
 .000 = ±.005  
 .0000 = ±.001  
 Degrees = ±.012  
 Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

PART NO.:	N/A
WINDLOAD RATING	W6 DP38
DESCRIPTION:	2" STEEL PAN DOORS (SEE TABLE FOR MODELS)
DRAWN BY:	SH
CHECKED BY:	SH
DATE:	11/19/12
SCALE:	NIS
SHEET 3 OF 3	SIZE B
VER. MD	104753

8585 Duke Boulevard  
 Mason, OH 45040 USA  
 Tel. No. 513-770-4800  
 Fax No. 513-770-4883

**Glopay**  
 CORPORATION

WESTERFIELD  
 ENGINEER  
 DESIGN ENGINEER, P.E.  
 MARK WESTERFIELD, P.E.  
 FLORIDA LICENSE No. 48495

PRODUCT REVISED  
 as complying with the Florida  
 Building Code  
 Acceptance No. 23-122-04  
 Expiration Date 02/14/2029  
 By: H. G. Miller  
 Product Control